



Post Office Box 1789
Amarillo, Texas 79105
2401 Sundown Lane (79118)
Ph. 806 622 1273
Fax 806 622 3258

Revision date 2/1/2007

Instructions for Using Non-Current Production Parts Price List for Small Pump Drives

1. These parts lists are for non-current production models from the model 20 to the model 200.
Contact Amarillo Gear Company for part prices for larger models, heavy thrust models, and special rotation gear drives.
2. To make sure you get the correct parts, always provide the serial number of the gear drive when ordering parts.
3. General drawing for pump drives and combination assemblies are provided for parts identification.
4. Prices are subject to change without notice.

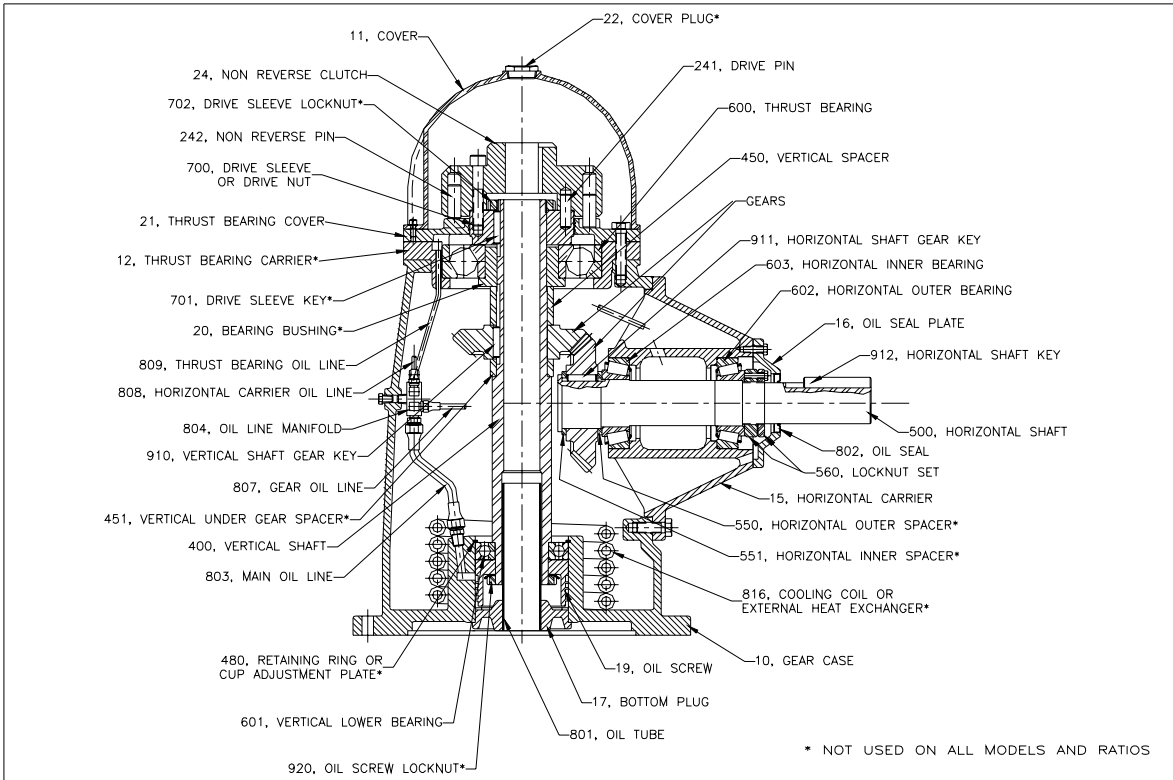
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DR.BY: R. ADAMS
 CK.BY:
 APP.BY:

**AMARILLO
 GEAR
 COMPANY**

TYPICAL
 CROSS
 SECTION

MODEL:	20-350
DATE:	11/4/02
PART NO.	
DWG NO.	A5019



Prices effective 2/1/2008. Subject to Change without Notice

Model JRL-20 Parts Price List			
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION			
Ref. No.	Part No.	Description	Price
10	S10C	Gear Case	425.00
11	S11S	Cover	40.60
17	S17FW	Bottom Plug with Oil Tube, Except 3:1 Ratio	52.60
17	S17E	Bottom Plug, 1:3 Ratio	39.30
	S18	Inspection Plate	27.60
19	S19F	Oil Screw	44.30
19	S19E	Oil Screw, 1:3 Ratio	69.20
21	S21RD	Thrust Bearing Cover	54.80
21	S21RC	Thrust Bearing Cover, 1:3 Ratio	60.30
24	S24R	Non Reverse Clutch	127.00
241		Drive Pins, Set of 2	1.90
242	NR 20	Non Reverse Pins, Set of 4	3.80
400		Vertical Shaft, Standard & Light Thrust	485.00
450		Vertical Spacer	15.80
451		Vertical Under Gear Spacer	16.30
480	3000-312	Retaining Ring	5.30
500		Horizontal Shaft	349.00
		Horizontal Spacer, 1:3 Ratio	35.50
560	N-07	Locknut	4.00
560	W-07	Lockwasher	0.90
600	7407BG	Thrust Bearing	154.00
600	7309BG	Thrust Bearing , 1:3 Ratio	113.00
601	6208	Vertical Shaft, Lower Bearing	26.50
601	6307	Vertical Shaft, Lower Bearing, 1:3 Ratio	29.40
602	5207	Horizontal Outer Bearing	62.90
603	5308	Horizontal Inner Bearing	119.00
700	1168	Drive Nut	114.00
700	1097	Drive Nut, 1:3 Ratio	114.00
801	1237	Oil Tube	16.70
801	1141	Oil Tube, 1:3 Ratio	25.80
802	12456	Oil Seal	6.70
803		Main Oil Line	6.50
804	1195	Oil Line Manifold	30.10
804	1195	Oil Line Manifold with Fittings	37.40
807		Gear Oil Line	3.00
808		Horizontal Carrier Oil Line	3.00
809		Thrust Bearing Oil Line	3.00
816		Not available on this model	
910	MK1	Vertical Shaft Gear Key	1.50
911	MK1	Horizontal Shaft Gear Key	1.50
	G 20	Set of Gear Case Gaskets	5.50
912	MK2	Horizontal Shaft Key	0.90
920		Not available on this model	
		Labor, Repair or Ratio Changes, Net	308.00

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	5:6	3:4	2:3	4:7	1:2	1:3
JRL-20	329.00	483.00	675.00	455.00	609.00	505.00	910.00

Decreasing Ratios

Model	6:5	4:3	3:2	2:1
JRL-20	483.00	709.00	478.00	530.00



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Model OL & OL-40 Parts Price List						
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION						
Ref. No.	OL	OL-40	Part No.	Description	Price	
10		X	J10F	Gear Case, 12" BD	767.00	
10		X	J10FX	Gear Case, 16-1/2" BD	767.00	
11	X	X	J11A	Cover	91.20	
12	X	X	J12B1	Thrust Bearing Carrier	168.00	
12	X		J12D	Thrust Bearing Carrier, 1:3 Ratio	257.00	
15	X		J15B	Horizontal Carrier	355.00	
15		X	J15D	Horizontal Carrier	255.00	
15		X	J15DS	Short Horizontal Carrier, 4:3, 3:2, 7:4, 2:1, & 3:1 Ratios	356.00	
16	X	X	J16A	Oil Seal Plate	47.50	
17		X	J17EW	Bottom Plug with Oil Tube	59.50	
	X	X	E18	Inspection Plate	17.10	
19		X	J19E	Oil Screw	57.20	
20	X	X	J20	Thrust Bearing Bushing	59.90	
21	X	X	J21RB	Thrust Bearing Cover	60.00	
22				Not available on this model		
24	X	X	J24R	Non Reverse Clutch	146.00	
241	X	X		Drive Pins, Set of 2	2.10	
242	X	X	NR 40	Non Reverse Pins, Set of 4	4.20	
400	X			Vertical Shaft	509.00	
400		X		Vertical Shaft, Standard & Light Thrust	229.00	
450	X	X		Vertical Spacer	17.10	
451	X	X		Vertical Under Gear Spacer	18.90	
480	X	X	3000-393	Retaining Ring	6.80	
500	X			Horizontal Shaft, Small Bore Gears	394.00	
500	X		2314	Horizontal Shaft, Universal	217.00	
500		X		Horizontal Shaft	116.00	
550	X			Horizontal Spacer, Long	51.90	
550		X		Horizontal Outer Spacer	18.90	
551		X		Horizontal Inner Spacer	18.90	
560	X		N-08	Locknut	4.80	
560	X		W-08	Lockwasher	1.30	
560		X	2230	Locknut Set	31.70	
600		X	6312	Thrust Bearing, Light Thrust	101.00	
600	X	X	7312BG	Thrust Bearing, Standard Thrust	147.00	
601	X	X	6211	Vertical Lower Bearing	45.90	
602	X		5208	Horizontal Outer Bearing	75.90	
602		X	M802011/48	Horizontal Outer Bearing	25.30	
603	X		6408	Horizontal Inner Bearing	104.00	
603		X	M802011/48	Horizontal Inner Bearing	25.30	
700	X	X	2124	Drive Nut	114.00	
701				Not available on this model		
702				Not available on this model		
801	X	X	7075-2	Oil Tube (Order with Bottom Plug)	17.70	
802	X	X	15141	Oil Seal	7.40	
803	X	X		Main Oil Line	6.00	
804	X	X	E25	Oil Line Manifold	20.80	
804	X	X	E25W	Oil Line Manifold with Fittings	30.90	
807	X	X		Gear Oil Line	4.00	
808	X	X		Horizontal Carrier Oil Line	4.00	
809	X	X		Thrust Bearing Oil Line	4.00	
816	X	X	2255	Cooling Coil	73.00	
910	X	X	MK3	Vertical Shaft Gear Key	1.50	
911	X	X	MK3	Horizontal Shaft Gear Key	1.50	
912	X	X	MK10	Horizontal Shaft Key	1.50	
	X	X	G 40	Set of Gear Case Gaskets	9.00	
920				Not available on this model		
	X	X	7054-2	Oil Level Indicator Plate	1.50	
	X	X	7052-2	Oil Level Gauge Glass	3.00	
	X	X	E23-1-2-3	Oil Level Gauge Gaskets	3.70	
	X	X	E 23C	Oil Level Gauge, Complete	46.10	
				Labor, Repair or Ratio Changes, Net	377.00	

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	5:6	3:4	2:3	4:7	1:2	1:3
40	362.00	483.00	667.00	545.00	656.00	517.00	949.00

Decreasing Ratios

Model	6:5	4:3	3:2	7:4	2:1	3:1
40	498.00	687.00	561.00	676.00	532.00	1010.00

FOR HEAVY THRUST (SH) OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
 MINIMUM ORDER VALUE - \$50.00 NET.
 ALWAYS PROVIDE SERIAL NUMBER OF DRIVE WHEN ORDERING PARTS.



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1BL, 1BC, & Model 60 Parts Price List						
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION						
Ref. No.	1BL	1BC	Model 60	Part No.	Description	Price
10		X	X	P10D	Gear Case	969.00
11	X	X	X	P11B	Cover	131.00
12	X	X	X	P12AR	Thrust Bearing Carrier	194.00
12	X	X	X	P12DA	Thrust Bearing Carrier, 1:3 & 2:5 Ratios	412.00
15			X	P13TA	Horizontal Carrier	277.00
15			X	P13TS	Short Horizontal Carrier, 8:5 & 3:1 Ratios	445.00
16	X	X	X	P16D	Oil Seal Plate	48.20
17	X			P17A	Bottom Plug	261.00
17	X	X	X	P17EW	Bottom Plug With Oil Tube	60.30
	X	X	X	E18	Inspection Plate (Not Shown)	17.10
19	X			P19	Oil Impeller	203.00
19	X	X	X	P19E	Oil Screw	55.70
20			X		Not available on this model	
21	X			P21RB	Thrust Bearing Cover	239.00
21		X	X	P21RBH	Thrust Bearing Cover	112.00
22	X	X	X	E22	Cover Plug	10.40
24	X			P24R	Non Reverse Clutch	238.00
24		X	X	P24R-1	Non Reverse Clutch	149.00
241	X	X	X		Drive Pins, Set of 2	4.80
242	X	X	X	NR 60	Non Reverse Pins, Set of 4	9.60
400	X				Vertical Shaft	552.00
400		X	X		Vertical Shaft, Standard & Light Thrust	255.00
400	X	X	X		Vertical Shaft, 1:3, & 2:5 Ratios	552.00
450	X	X	X		Vertical Spacer	18.40
451	X	X	X		Vertical Under Gear Spacer	15.90
480	X	X	X	3000-433	Retaining Ring	7.60
500	X	X			Horizontal Shaft, Small Bore Gear	437.00
500	X	X		3238	Horizontal Shaft, Universal	164.00
500			X		Horizontal Shaft	124.00
500	X	X	X		Horizontal Shaft, 8:5, 7:4, 2:1, & 3:1 Ratios	545.00
550	X	X			Horizontal Spacer, Long	68.10
550			X		Horizontal Outer Spacer	15.90
551			X		Horizontal Inner Spacer	15.90
560	X	X		N-08	Locknut	4.80
560	X	X		W-08	Lockwasher	1.30
560			X	2230	Locknut Set	31.70
600	X	X	X	7412BG	Thrust Bearing	315.00
600	X	X	X	6412	Thrust Bearing, Light Thrust	348.00
601	X	X	X	6212	Vertical Lower Bearing	53.20
602	X	X		5308	Horizontal Outer Bearing	119.00
602			X	HM804810/40	Horizontal Outer Bearing	82.00
603	X	X		6410	Horizontal Inner Bearing	180.00
603			X	HM804810/48	Horizontal Inner Bearing	52.70
700	X			3044	Driving Nut	200.00
700	X				Driving Nut, 1:3, & 2:5 Ratios	391.00
700		X	X	3357	Drive Sleeve	77.10
700		X	X	3366	Drive Sleeve, 1:3, & 2:5 Ratios	467.00
701		X	X	MK5	Drive Sleeve Key	1.40
702		X	X	N-11	Drive Sleeve Locknut	8.90
702		X	X	N-10	Drive Sleeve Locknut, 1:3, & 2:5 Ratios	7.50
801	X	X	X	7075-3	Oil Tube (Order with Bottom Plug)	19.20
802	X	X	X	15141	Oil Seal	10.60
803	X	X	X		Main Oil Line	6.00
804	X	X	X	E25	Oil Line Manifold	20.80
804	X	X	X	E25W	Oil Line Manifold with Fittings	30.90
807	X	X	X		Gear Oil Line	4.00
808	X	X	X		Horizontal Carrier Oil Line	4.00
809	X	X	X		Thrust Bearing Oil Line	4.00
816	X			3324	Cooling Coil	210.00
861		X	X	3353	Cooling Coil	105.00
910	X	X	X	MK5	Vertical Shaft Gear Key	1.40
	X	X	X	MK5	Horizontal Shaft Gear Key	1.40
	X	X	X	MK10	Horizontal Shaft Key	1.50
	X	X	X	G 60	Set of Gear Case Gaskets	8.70
911					Not available on this model	
912					Not available on this model	
920					Not available on this model	
	X	X	X	7054-2	Oil Level Indicator Plate	1.50
	X	X	X	7052-2	Oil Level Gauge Glass	3.00
	X	X	X	E23-1-2-3	Oil Level Gauge Gaskets	3.70
	X	X	X	E23C	Oil Level Gauge, Complete	46.10
	X	X	X		Labor, Repair or Ratio Changes, Net	422.00

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	10:11	5:6	4:5	3:4	2:3	5:8	4:7	1:2	2:5	1:3
60	402.00	509.00	509.00	617.00	751.00	533.00	1010.00	797.00	758.00	1420.00	1450.00

Decreasing Ratios

Model	11:10	6:5	5:4	4:3	3:2	8:5	7:4	2:1	3:1
60	509.00	509.00	509.00	509.00	533.00	1010.00	1050.00	971.00	1120.00

FOR HEAVY THRUST (SH) OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
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2BL, 2BC, & Model 80 Parts Price List						
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION						
Ref. No.	2BL	2BC	Model 80	Part No.	Description	Price
10		X	X	P10D	Gear Case	969.00
11	X	X	X	P11B	Cover	131.00
12	X	X	X	P12ER	Thrust Bearing Carrier	411.00
12		X	X	P12SR	Thrust Bearing Carrier, Light Thrust	335.00
15			X	P14TA	Horizontal Carrier	277.00
15			X	P14TS	Short Horizontal Carrier, 8:5, & 3:1 Ratios	445.00
16	X	X		P16TFS	Oil Seal Plate	49.20
17	X			P17A	Bottom Plug	261.00
17	X	X	X	P17EW	Bottom Plug with Oil Tube	60.30
	X	X	X	E18	Inspection Plate (Not Shown)	17.10
19	X			P19	Oil Impeller	203.00
19	X	X	X	P19E	Oil Screw	55.70
20	X	X	X	P20	Thrust Bearing Bushing	59.40
21	X			P21RD	Thrust Bearing Cover	190.00
21		X	X	P21RDH	Thrust Bearing Cover	97.20
21		X	X	P21RB-1-7312	Thrust Bearing Cover, Light Thrust	356.00
22	X	X	X	E22	Cover Plug	10.40
24	X			P24R	Non Reverse Clutch	238.00
24		X	X	P24R-1	Non Reverse Clutch	149.00
241	X	X	X		Drive Pins, Set of 2	4.80
242	X	X	X	NR 80	Non Reverse Pins, Set of 4	9.60
400	X				Vertical Shaft, Except 1:3 & 2:5 Ratios	552.00
400		X	X		Vertical Shaft	255.00
400		X	X		Vertical Shaft, Light Thrust, or 1:3 or 2:5 Ratio	552.00
450	X	X	X		Vertical Spacer	18.40
451	X	X	X		Vertical Under Gear Spacer	15.90
480	X	X	X	3000-433	Retaining Ring	7.60
500	X	X			Horizontal Shaft, Small Bore Gear	545.00
500	X	X		3237	Horizontal Shaft, Universal	164.00
500			X		Horizontal Shaft	124.00
500	X	X	X		Horizontal Shaft, 8:5, 7:4, 2:1, & 3:1 Ratios	437.00
550	X	X			Horizontal Spacer, Long	88.00
550			X		Horizontal Outer Spacer	15.90
551			X		Horizontal Inner Spacer	15.90
560	X	X		N-10	Locknut Set	7.50
560	X	X		W-10	Lockwasher	2.00
560			X	3268	Locknut Set	46.70
600	X	X	X	7415BG	Thrust Bearing	631.00
600		X	X	2-7312BG	Thrust Bearing, Light Thrust	294.00
601	X	X	X	6212	Vertical Lower Bearing	53.20
602	X	X		5310	Horizontal Outer Bearing	162.00
602			X	JHM807012/45	Horizontal Outer Bearing	72.30
603	X	X		6411	Horizontal Inner Bearing	209.00
603			X	HM807010/46	Horizontal Inner Bearing	60.30
700	X			3044	Driving Nut, Except 1:3 & 2:5 Ratios	200.00
700		X	X	3357	Drive Sleeve, Except 1:3 & 2:5 Ratios	77.10
701		X	X	MK5	Drive Sleeve Key	1.40
702		X	X	N-11	Drive Sleeve Locknut, Except 1:3 & 2:5 Ratios	8.90
801	X	X	X	7075-3	Oil Tube (Order with Bottom Plug)	19.20
802	X	X	X	18733	Oil Seal	10.60
803	X	X	X		Main Oil Line	6.00
804	X	X	X	E25	Oil Line Manifold	20.80
804	X	X	X	E25W	Oil Line Manifold with Fittings	30.90
807	X	X	X		Gear Oil Line	4.00
808	X	X	X		Horizontal Carrier Oil Line	4.00
809	X	X	X		Thrust Bearing Oil Line	4.00
816	X			3324	Cooling Coil	210.00
861		X	X	3353	Cooling Coil	105.00
910	X	X	X	MK5	Vertical Shaft Gear Key	1.40
911	X	X	X	MK5	Horizontal Shaft Gear Key	1.40
912	X	X	X	MK10	Horizontal Shaft Key	1.50
	X	X	X	G 80	Set of Gear Case Gaskets	8.70
920					Not available on this model	
	X	X	X	7054-2	Oil Level Indicator Plate	1.50
	X	X	X	7052-2	Oil Level Gauge Glass	3.00
	X	X	X	E23-1-2-3	Oil Level Gauge Gaskets	3.70
	X	X	X	E23C	Oil Level Gauge, Complete	46.10
	X	X	X		Labor, Repair or Ratio Changes, Net	462.00

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	10:11	5:6	4:5	3:4	2:3	5:8	4:7	1:2	2:5	1:3
80	478.00	509.00	509.00	617.00	788.00	675.00	1010.00	797.00	758.00	1420.00	1450.00

Decreasing Ratios

Model	11:10	6:5	5:4	4:3	3:2	8:5	7:4	2:1	3:1
80	509.00	509.00	509.00	509.00	533.00	1010.00	1050.00	971.00	1120.00

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2BL90, 2BC90, & Model 100 Parts Price List						
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION						
Ref. No.	2BC90 Model		Part No.	Description	Price	
	2BL90	100				
10	X	X	P10D	Gear Case	969.00	
11	X	X	P11B	Cover	131.00	
12	X	X	P12ER	Thrust Bearing Carrier	411.00	
12		X	P12SR	Thrust Bearing Carrier, Light Thrust	335.00	
15	X	X	P15TA	Horizontal Carrier	323.00	
16	X	X	P16TFS	Oil Seal Plate	49.20	
17	X	X	P17EW	Bottom Plug with Oil Tube	60.30	
	X	X	E18	Inspection Plate (Not Shown)	17.10	
19	X	X	P19E	Oil Screw	55.70	
20	X	X	P20	Thrust Bearing Bushing	59.40	
21	X		P21RD	Thrust Bearing Cover	190.00	
21		X	P21RDH	Thrust Bearing Cover	97.20	
21		X	P21RB-1-7312	Thrust Bearing Cover, Light Thrust	356.00	
22	X	X	E22	Cover Plug	10.40	
24	X		P24R	Non Reverse Clutch	238.00	
24		X	P24R-1	Non Reverse Clutch	149.00	
241	X	X		Drive Pins, Set of 2	4.80	
242	X	X	NR 100	Non Reverse Pins, Set of 4	9.60	
400	X			Vertical Shaft	552.00	
400		X		Vertical Shaft, Except 2:5 Ratio	255.00	
400		X		Vertical Shaft, Light Thrust	552.00	
450	X	X		Vertical Spacer	18.40	
451	X	X		Vertical Under Gear Spacer	15.90	
480	X	X	3000-433	Retaining Ring	7.60	
500	X	X		Horizontal Shaft	124.00	
550	X	X		Horizontal Outer Spacer	15.90	
551	X	X		Horizontal Inner Spacer	15.90	
560	X	X	3268	Locknut Set	46.70	
600	X	X	7415BG	Thrust Bearing	631.00	
600		X	2-7312BG	Thrust Bearing, Light Thrust	294.00	
601	X	X	6212	Vertical Lower Bearing	53.20	
602	X	X	HM807010/46	Horizontal Outer Bearing	60.30	
603	X	X	5535/5566	Horizontal Inner Bearing	206.00	
700	X		3044	Driving Nut, Except 2:5 Ratio	200.00	
700		X	3357	Drive Sleeve, Except 2:5 Ratio	77.10	
701		X		Drive Sleeve Key	1.40	
702		X	N-11	Drive Sleeve Locknut	8.90	
702		X	N-10	Drive Sleeve Locknut, 2:5 Ratio	7.50	
801	X	X	7075-3	Oil Tube (Order with Bottom Plug)	19.20	
802	X	X	18733	Oil Seal	10.60	
803	X	X		Main Oil Line	6.00	
804	X	X	E25	Oil Line Manifold	20.80	
804	X	X	E25W	Oil Line Manifold with Fittings	30.90	
807	X	X		Gear Oil Line	4.00	
808	X	X		Horizontal Carrier Oil Line	4.00	
809	X	X		Thrust Bearing Oil Line	4.00	
816	X		3324	Cooling Coil	210.00	
861		X	3353	Cooling Coil	105.00	
910	X	X	MK5	Vertical Shaft Gear Key	1.40	
911	X	X	MK5	Horizontal Shaft Gear Key	1.40	
912	X	X	MK10	Horizontal Shaft Key	1.50	
	X	X	G 100	Set of Gear Case Gaskets	8.70	
920				Not available on this model		
	X	X	7054-2	Oil Level Indicator Plate	1.50	
	X	X	7052-2	Oil Level Gauge Glass	3.00	
	X	X	E23-1-2-3	Oil Level Gauge Gaskets	3.70	
	X	X	E 23C	Oil Level Gauge, Complete	46.10	
	X	X		Labor, Repair or Ratio Changes, Net	462.00	

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	10:11	5:6	4:5	3:4	2:3	5:8	4:7	1:2	2:5
100	478.00	509.00	509.00	617.00	788.00	675.00	1010.00	797.00	758.00	1420.00

Decreasing Ratios

Model	11:10	6:5	5:4	4:3	3:2
100	509.00	509.00	509.00	509.00	533.00

FOR HEAVY THRUST (SH) OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
 MINIMUM ORDER VALUE - \$50.00 NET.
 ALWAYS PROVIDE SERIAL NUMBER OF DRIVE WHEN ORDERING PARTS.



Prices effective 2/1/2008. Subject to Change without Notice

Model 125 Parts Price List				
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION				
Ref. No.	Model 125A	Part No.	Description	Price
10	X	P10M	Gear Case	969.00
11	X	P11B	Cover	131.00
12	X	P12ER	Thrust Bearing Carrier	411.00
12	X	P12S2M	Thrust Bearing Carrier, Light Thrust	364.00
15	X	P15M	Horizontal Carrier	412.00
15	X	P15MS	Short Horizontal Carrier, 7:4, & 2:1 Ratios	483.00
16	X	M16B	Oil Seal Plate	75.20
17	X	P17MW	Bottom Plug with Oil Tube	71.00
	X	E18	Inspection Plate (Not Shown)	17.10
19	X	P19M	Oil Screw	88.80
20	X		Not available on this model	
21	X	P21RMH	Thrust Bearing Cover, Standard or Light Thrust	180.00
22	X	E22	Cover Plug	10.40
24	X	P24RM	Non Reverse Clutch	219.00
241	X		Drive Pins, Set of 2	4.80
242	X	NR 125	Non Reverse Pins, Set of 4	13.40
400	X	3465-1	Vertical Shaft, Standard Thrust	614.00
400	X	3465-3	Vertical Shaft, Light Thrust	335.00
450	X		Vertical Spacer	26.10
451	X		Vertical Under Gear Spacer	22.50
480	X	3000-500	Retaining Ring	10.30
500	X		Horizontal Shaft	184.00
500	X		Horizontal Shaft, 3:2, 7:4, 5:2, & 2:1, Ratios	395.00
550	X		Horizontal Outer Spacer	22.50
551	X		Horizontal Inner Spacer	22.50
560	X	5237	Locknut Set	69.00
600	X	7415BG	Thrust Bearing	631.00
600	X	2-7315BG	Thrust Bearing, Light Thrust	630.00
601	X	6215	Vertical Lower Bearing	80.30
602	X	JH211710/49	Horizontal Outer Bearing	83.60
603	X	JH211710/49	Horizontal Inner Bearing	83.60
700	X	P700M	Drive Sleeve	123.00
701	X	MK5	Drive Sleeve Key	1.40
702	X	N-14	Drive Sleeve Locknut	14.50
801	X	7075-7	Oil Tube (Order with Bottom Plug)	21.60
802	X	24370	Oil Seal	16.90
803	X		Main Oil Line	6.00
804	X	E25	Oil Line Manifold	20.80
804	X	E25W	Oil Line Manifold with Fittings	30.90
807	X		Gear Oil Line	4.00
808	X		Horizontal Carrier Oil Line	4.00
809	X		Thrust Bearing Oil Line	4.00
816	X	3353	Cooling Coil	105.00
910	X	MK6	Vertical Shaft Gear Key	1.50
911	X	MK6	Horizontal Shaft Gear Key	1.50
912	X	MK15	Horizontal Shaft Key	5.00
	X	G 125	Set of Gear Case Gaskets	10.40
920	X		Not available on this model	
	X	7054-2	Oil Level Indicator Plate	1.50
	X	7052-2	Oil Level Gauge Glass	3.00
	X	E23-1-2-3	Oil Level Gauge Gaskets	3.70
	X	E 23C	Oil Level Gauge, Complete	46.10
			Labor, Repair or Ratio Changes, Net	489.00

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	10:11	5:6	4:5	3:4	2:3	4:7	1:2
125	731.00	903.00	958.00	1050.00	958.00	1050.00	1440.00	1440.00

Decreasing Ratios

Model	11:10	6:5	5:4	4:3	3:2	7:4	2:1
125	903.00	958.00	958.00	958.00	958.00	1440.00	1440.00

FOR HEAVY THRUST (SH) OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
MINIMUM ORDER VALUE - \$50.00 NET.
ALWAYS PROVIDE SERIAL NUMBER OF DRIVE WHEN ORDERING PARTS.



Post Office Box 1789
 Amarillo, Texas 79105
 2401 Sundown Lane (79118)
 Ph. 806 622 1273
 Fax 806 622 3258

Prices effective 2/1/2008. Subject to Change without Notice

Model 3BL, 4BL, 3BC, & 150 Parts Price List						
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION						
Ref. No.	3BL 4BL	3BC	Model 150	Part No.	Description	Price
10	X	X	X	M10F	Gear Case	1330.00
11	X	X	X	M11B	Cover	138.00
12	X	X	X	M12DR	Thrust Bearing Carrier	368.00
12		X	X	M12SB	Thrust Bearing Carrier, Light Thrust	542.00
15			X	M13TF	Horizontal Carrier, Increasing, 1:1, & 11:10 Ratios	582.00
15			X	M13STF	Short Horizontal Carrier, Decreasing, Except 11:10 Ratio	582.00
16	X	X	X	M16B	Oil Seal Plate	75.20
17	X			M17A	Bottom Plug	219.00
17	X	X	X	M17BW	Bottom Plug With Oil Tube	67.50
	X	X	X	E18	Inspection Plate (Not Shown)	17.10
19	X	X	X	M19B	Oil Screw	81.10
20	X	X	X	M20	Thrust Bearing Bushing	114.00
20	X	X	X	5299-1	Thrust Bearing Bushing, 1:3 Ratio	294.00
21	X			M21RD	Thrust Bearing Cover	300.00
21		X	X	M21RDH	Thrust Bearing Cover	225.00
21		X	X	M21RC1	Thrust Bearing Cover, Light Thrust	279.00
22	X	X	X	E22	Cover Plug	10.40
24	X			M24R	Non Reverse Clutch	610.00
24		X	X	M24R-1	Non Reverse Clutch	336.00
241	X	X	X		Drive Pins, Set of 2	6.70
242	X	X	X	NR 150	Non Reverse Pins, Set of 4	29.40
400	X			5233-1	Vertical Shaft, Except 1:3 Ratio	718.00
400		X	X	5898	Vertical Shaft, Except 1:3 Ratio	416.00
400		X	X	5857	Vertical Shaft, Light Thrust, Except 1:3 Ratio	416.00
450	X	X	X		Vertical Spacer	32.30
451	X	X	X		Vertical Under Gear Spacer	23.20
480	X	X	X	3000-550	Retaining Ring	27.40
500	X	X			Horizontal Shaft	484.00
500			X		Horizontal Shaft	210.00
500	X	X	X		Horizontal Shaft, 8:5, 2:1, & 5:2 Ratios	509.00
500	X	X	X		Horizontal Shaft, 3:1, & 7:4 Ratios	548.00
550	X	X			Horizontal Spacer Long	107.00
550			X		Horizontal Outer Spacer	23.70
551			X		Horizontal Inner Spacer	23.70
560	X	X		N-13	Horizontal Shaft Locknut	13.90
560	X	X		W-13	Horizontal Shaft Lockwasher	3.50
560			X	5237	Locknut Set	69.00
600	X	X	X	7322BG	Thrust Bearing, Standard Thrust	803.00
600		X	X	2-7415BG	Thrust Bearing, Light Thrust	1262.00
601	X	X	X	6216	Vertical Lower Bearing	106.00
602	X	X		5313	Horizontal Outer Bearing	271.00
602			X	632/642	Horizontal Outer Bearing	272.00
603	X			6413	Horizontal Inner Bearing, Some Models	328.00
603	X	X		6414	Horizontal Inner Bearing	469.00
603			X	632/645	Horizontal Inner Bearing	112.00
700	X			5129	Drive Nut	524.00
700		X	X	5267	Drive Sleeve, Except 1:3 Ratio	171.00
700		X	X	5411	Drive Sleeve, Light Thrust	147.00
701	X	X	X	MK6	Drive Sleeve Key	1.50
702		X	X	5269	Drive Sleeve Locknut, Except 1:3 Ratio	189.00
801	X	X	X	7075-4	Oil Tube (Order with Bottom Plug)	25.50
802	X	X	X	24370	Oil Seal	16.90
803	X	X	X		Main Oil Line	6.00
804	X	X	X	E25	Oil Line Manifold	20.80
804	X	X	X	E25W	Oil Line Manifold with Fittings	30.90
807	X	X	X		Gear Oil Line	4.00
808	X	X	X		Horizontal Carrier Oil Line	4.00
809	X	X	X		Thrust Bearing Oil Line	4.00
816	X			5343	Cooling Coil	255.00
816		X	X	5377	Cooling Coil	176.00
816		X	X	5983	Copper Nickel Cooling Coil	717.00
910	X	X	X	MK6	Vertical Shaft Gear Key	1.50
911	X	X	X	MK6	Horizontal Shaft Gear Key	1.50
912	X	X	X	MK15	Horizontal Shaft Key	5.00
	X	X	X	G 150	Set of Gear Case Gaskets	12.70
920					Not available on this model	
	X	X	X	7054-2	Oil Level Indicator Plate	1.50
	X	X	X	7052-2	Oil Level Gauge Glass	3.00
	X	X	X	E23-1-2-3	Oil Level Gauge Gaskets	3.70
	X	X	X	E 23C	Oil Level Gauge Complete	46.10
	X	X	X		Labor, Repair or Ratio Changes, Net	557.00

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	10:11	5:6	4:5	3:4	2:3	4:7	1:2	4:9	2:5	1:3
150	731.00	903.00	1100.00	1100.00	1160.00	1100.00	1670.00	1680.00	2250.00	1790.00	2100.00

Decreasing Ratios

Model	11:10	6:5	5:4	4:3	3:2	8:5	7:4	2:1	5:2	3:1
150	903.00	1100.00	1100.00	1100.00	1100.00	1440.00	1440.00	1440.00	1720.00	1670.00

FOR HEAVY THRUST (SH) OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
 MINIMUM ORDER VALUE - \$50.00 NET.
 ALWAYS PROVIDE SERIAL NUMBER OF DRIVE WHEN ORDERING PARTS.



Post Office Box 1789
 Amarillo, Texas 79105
 2401 Sundown Lane (79118)
 Ph. 806 622 1273
 Fax 806 622 3258

Prices effective 2/1/2008. Subject to Change without Notice

Model 4BC, 4BC-200, & 200 Parts Price List						
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION						
Ref. No.	4BC	4BC 200	Model 200	Part No.	Description	Price
10	X	X	X	M10F	Gear Case	1330.00
11	X	X	X	M11B	Cover	138.00
12	X		X	M12DR	Thrust Bearing Carrier	368.00
12		X		M12SDR	Thrust Bearing Carrier	736.00
12	X		X	M12SB	Thrust Bearing Carrier, Light Thrust	542.00
15	X	X	X	M13TF	Horizontal Carrier, Speed Increasing, 1:1 & 11:10 Ratios	582.00
15	X	X	X	M13STF	Horizontal Carrier, Speed Decreasing, Except 11:10 Ratio	582.00
16	X	X	X	M16B	Oil Seal Plate	75.20
17	X	X	X	M17BW	Bottom Plug With Oil Tube	67.50
	X	X	X	E18	Inspection Plate (Not Shown)	17.10
19	X	X	X	M19B	Oil Screw	81.10
20	X		X	M20	Thrust Bearing Bushing	114.00
20		X		M20S	Thrust Bearing Bushing	177.00
20	X		X	5299-1	Thrust Bearing Bushing, 1:3 Ratio	294.00
21	X	X	X	M21RDH	Thrust Bearing Cover	225.00
21	X		X	M21RC1	Thrust Bearing Cover, Light Thrust	279.00
22	X	X	X	E22	Cover Plug	10.40
24	X	X	X	M24R-1	Non Reverse Clutch	336.00
241	X	X	X		Drive Pins, Set of 2	6.70
242	X	X	X	NR 200	Non Reverse Pins, Set of 4	29.40
400	X	X	X	5898	Vertical Shaft, Except 1:3 Ratio	416.00
400	X		X	5857	Vertical Shaft, Light Thrust, Except 1:3 Ratio	416.00
450	X	X	X		Vertical Spacer	32.30
451	X	X	X		Vertical Under Gear Spacer	23.20
480	X	X	X	3000-550	Retaining Ring	27.40
500	X	X	X		Horizontal Shaft	210.00
500	X	X	X		Horizontal Shaft, 8:5, 2:1, & 5:2 Ratios	484.00
500	X	X	X		Horizontal Shaft, 3:1, & 7:4 Ratios	548.00
550	X	X	X		Horizontal Outer Spacer	23.70
551	X	X	X		Horizontal Inner Spacer	23.70
560	X	X	X	5237	Locknut Set	69.00
600	X		X	7322BG	Thrust Bearing	803.00
600		X		2-7322BG	Thrust Bearing	1607.00
600	X		X	2-7415BG	Thrust Bearing, Light Thrust	1262.00
601	X	X	X	6216	Vertical Lower Bearing	106.00
602	X	X	X	632/642	Horizontal Outer Bearing	272.00
603	X	X	X	H414210/49	Horizontal Inner Bearing	114.00
700	X	X	X	5267	Drive Sleeve	171.00
700	X	X	X	5367	Drive Sleeve, 1:3 Ratio	753.00
700	X		X	5411	Drive Sleeve, Light Thrust	147.00
701	X	X	X	MK6	Drive Sleeve Key	1.50
702	X	X	X	5269	Drive Sleeve Locknut	189.00
702	X		X	5298	Drive Sleeve Locknut, 1:3 Ratio	415.00
801	X	X	X	7075-4	Oil Tube (Order with Bottom Plug)	25.50
802	X	X	X	24370	Oil Seal	16.90
803	X	X	X		Main Oil Line	6.00
804	X	X	X	E25	Oil Line Manifold	20.80
804	X	X	X	E25W	Oil Line Manifold with Fittings	30.90
807	X	X	X		Gear Oil Line	4.00
808	X	X	X		Horizontal Carrier Oil Line	4.00
809	X	X	X		Thrust Bearing Oil Line	4.00
816	X	X	X	5377	Cooling Coil	176.00
816	X	X	X	5983	Copper Nickel Cooling Coils	717.00
910	X	X	X	MK6	Vertical Shaft Gear Key	1.50
911	X	X	X	MK6	Horizontal Shaft Gear Key	1.50
912	X	X	X	MK15	Horizontal Shaft Key	5.00
	X	X	X	G 200	Set of Gear Case Gaskets	12.70
920					Not available on this model	
	X	X	X	7054-2	Oil Level Indicator Plate	1.50
	X	X	X	7052-2	Oil Level Gauge Glass	3.00
	X	X	X	E23-1-2-3	Oil Level Gauge Gaskets	3.70
	X	X	X	E 23C	Oil Level Gauge, Complete	46.10
	X	X	X		Labor, Repair or Ratio Changes, Net	569.00

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	10:11	5:6	4:5	3:4	2:3	4:7	1:2	4:9	2:5	1:3
200	731.00	903.00	1100.00	1100.00	1160.00	1100.00	1670.00	1680.00	2250.00	1790.00	2100.00

Decreasing Ratios

Model	11:10	6:5	5:4	4:3	3:2	7:4	2:1	5:2	3:1
200	935.00	1130.00	904.00	1130.00	1130.00	1480.00	1480.00	1770.00	1730.00

FOR HEAVY THRUST (SH) OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
 MINIMUM ORDER VALUE - \$50.00 NET.
 ALWAYS PROVIDE SERIAL NUMBER OF DRIVE WHEN ORDERING PARTS.



Prices effective 2/1/2008. Subject to Change without Notice

Combination Part Prices

Ref No.	Description	JRL-20		OL & OL-40		1BL & 1BC		2BL, 2BC, 2BL90, & 2BC90	
		Part No.	Price	Part No.	Price	Part No.	Price	Part No.	Price
12	Thrust Bearing Carrier	S12S	306.00	J12S	424.00	P12S2	364.00	P12F	379.00
20	Thrust Bearing Bushing	Not Used		J20S	125.00	Not Used		Not Used	
21	Thrust Bearing Cover	S21121R	389.00	J2321	255.00	P21RE	384.00	P21RF	384.00
400	Vertical Shaft		485.00		509.00		552.00		552.00
600	Thrust Bearings	2-7407BG	308.00	2-7312BG	294.00	2-7412BG	630.00	7415BG	631.00
								7215BG	207.00
702	Drive Sleeve Locknut	N-07	4.00	2243	102.00	3287	368.00	3287	368.00
724	Sliding Clutch	1183	255.00	2248	285.00	3293	333.00	3293	333.00
736	Non-Reverse Pins, Set	NR C20	3.80	NR C40	4.80	NR C60	9.60	NR C80	9.60
756	Drive Sleeve	1212	255.00	2241	279.00	3290	321.00	3290	321.00
757	Drive Sleeve Cover	1213	306.00	2242	306.00	3291	366.00	3291	366.00
758	Bearing Bushing	1214	182.00	2244	194.00	3294	205.00	3294	205.00
769	Retaining Ring, Outer	3000-281	4.20	3000-334	6.80	3000-393	6.80	3000-393	6.80
770	Retaining Ring, Inner	3100-137	0.60	3100-177	0.80	3100-215	2.70	3100-215	2.70
792	Gib Key		3.70		5.00		2.80		2.80
6200Z	Steady Bearing	6207-2RS	35.10	6209-2RS	45.70	6211-2RS	72.70	6211-2RS	72.70

Ref No.	Description	60		80 & 100		125	
		Part No.	Price	Part No.	Price	Part No.	Price
12	Thrust Bearing Carrier	P12SRC	364.00	P12S2	364.00	P12S2M	364.00
20	Thrust Bearing Bushing	Not Used		Not Used		Not Used	
21	Thrust Bearing Cover	P21RE	384.00	P21RE	384.00	P21NC	326.00
400	Vertical Shaft		483.00		483.00		497.00
600	Thrust Bearings	2-7312BG	294.00	2-7412BG	630.00	2-7315BG	630.00
702	Drive Sleeve Locknut	N11	8.90	N11	8.90	N14	14.50
724	Sliding Clutch	3293	333.00	3293	333.00	3468	439.00
736	Non-Reverse Pins, Set	NR C60	9.60	NR C80	9.60	NR 125	13.40
756	Drive Sleeve	3290	321.00	3290	321.00	P700M	123.00
757	Drive Sleeve Cover	3291	366.00	3291	366.00	3470	583.00
* 757A	Non-Reverse Clutch	Not Used		Not Used		3471	515.00
758	Bearing Bushing	3294	205.00	3294	205.00	3469	217.00
769	Retaining Ring, Outer	3000-393	6.80	3000-393	6.80	Not Used	
770	Retaining Ring, Inner	3100-215	2.70	3100-215	2.70	3100-237	4.70
792	Gib Key		2.80		2.80		2.80
6200Z	Steady Bearing	6211-2RS	72.70	6211-2RS	72.70	6212-2RS	74.60

Ref No.	Description	3BC & 4BC		4BC-200		150 & 200	
		Part No.	Price	Part No.	Price	Part No.	Price
12	Thrust Bearing Carrier	M12DR	368.00	M12SD-R	736.00	M12SB	542.00
20	Thrust Bearing Bushing	M20S	177.00	M20S-3	630.00	Not Used	
21	Thrust Bearing Cover	M21RF	875.00	M21RF	765.00	M21RC1	279.00
400	Vertical Shaft		765.00	5857	441.00	5857	441.00
600	Thrust Bearings	7322BG	803.00	2-7322BG	1606.00	7222BG	732.00
		7222BG	732.00			2-7415BG	1262.00
702	Drive Sleeve Locknut	5269	59.10	5269	59.10	5269	59.10
724	Sliding Clutch	5274	455.00	5274	455.00	5274	455.00
736	Non-Reverse Pins, Set	NR C200	29.40	NR C200	29.40	NR 150	29.40
756	Drive Sleeve	5271	714.00	5271	714.00	5411	147.00
757	Drive Sleeve Cover	5272	799.00	5272	799.00	5441	653.00
* 757A	Non-Reverse Clutch	Not Used		Not Used		5442	788.00
758	Bearing Bushing	5273	242.00	5273	242.00	5273	242.00
769	Retaining Ring, Outer	3000-475	38.30	3000-475	38.30	Not Used	
770	Retaining Ring, Inner	3100-275	7.40	3100-275	7.40	3100-275	7.40
792	Gib Key		5.60		5.60		5.60
6200Z	Steady Bearing	6214-2RS	99.40	6214-2RS	99.40	6214-2RS	99.40

* Not Shown

FOR HEAVY THRUST, SOLID SHAFT, AUTOMATIC COMBINATION,
OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
MINIMUM ORDER VALUE - \$50.00 NET.
ALWAYS PROVIDE SERIAL NUMBER OF DRIVE WHEN ORDERING PARTS.