



**Amarillo
Gear
Company
LLC**

Post Office Box 1789
Amarillo, Texas 79105
2401 Sundown Lane (79118)
Ph. 806 622 1273
Fax 806 622 3258

Revision date 09/01/2009

Instructions for Using Current Production Parts Price List for Small Pump Drives

1. These parts lists are for current production models from the model 20 to the model 350.
Contact Amarillo Gear Company for part prices for larger models, heavy thrust models, and special rotation gear drives.
2. To make sure you get the correct parts, always provide the serial number of the gear drive when ordering parts.
3. General drawing for pump drives and combination assemblies are provided for parts identification.
4. Prices are subject to change without notice.

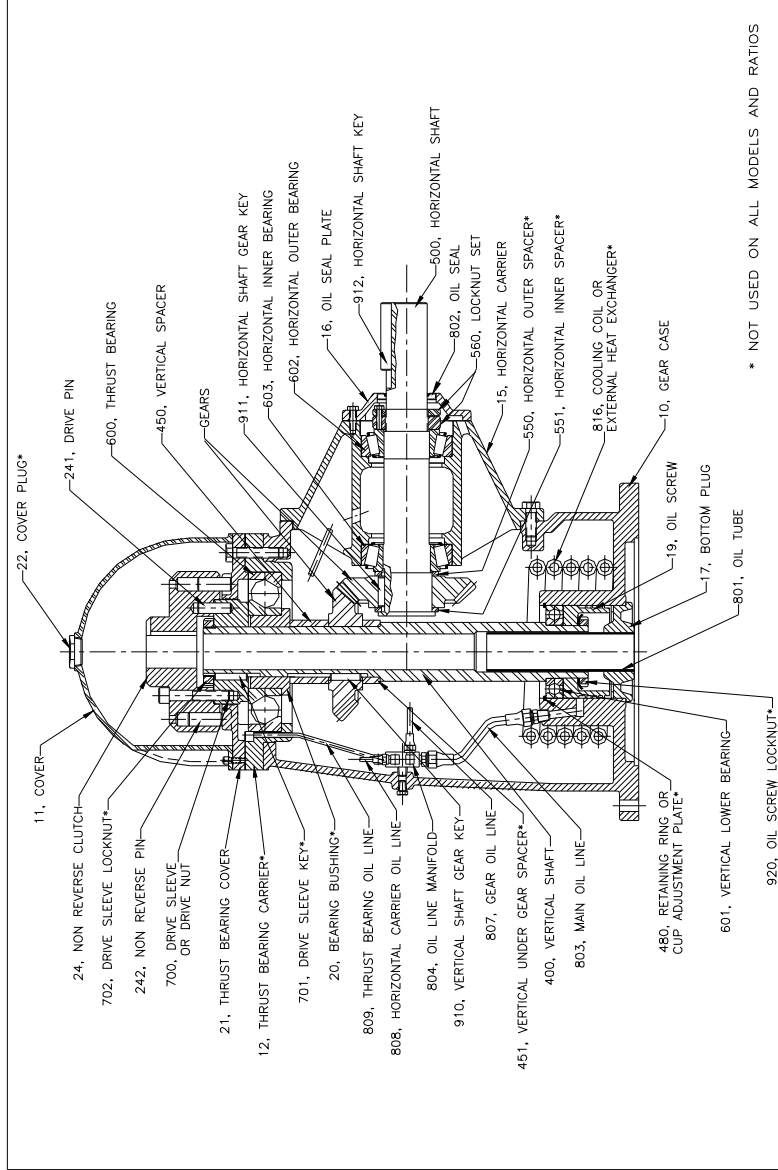
PPC 09/09



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PPC 11/08



* NOT USED ON ALL MODELS AND RATIOS

DR.BY: R. ADAMS	AMARILLO GEAR COMPANY	TYPICAL	MODEL: 20-350
CK.BY:		CROSS	DATE: 11/4/02
APP.BY:		SECTION	PART NO.



Post Office Box 1789
 Amarillo, Texas 79105
 2401 Sundown Lane (79118)
 Ph. 806 622 1273
 Fax 806 622 3258

Prices effective 09/01/2009. Subject to Change without Notice

Model 20 and 30 Parts Price List						
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION						
Ref. No.	Model 20	Model 30	Part No.	Description	Price	
10	X	X	S10C	Gear Case	460.00	
11	X	X	S11S	Cover	43.90	
12	X	X		Not available on this model		
15	X	X	S15T	Horizontal Carrier	159.00	
15	X	X	S15TS	Short Horizontal Carrier, 4:3 & 3:2 Ratios	373.00	
16	X	X	S16T	Oil Seal Plate	27.70	
17	X	X	S17FW	Bottom Plug With Oil Tube	56.80	
	X	X	S18	Inspection Plate (Not Shown)	29.90	
19	X	X	S19F	Oil Screw	48.00	
20		X	1331	Bearing Bushing, Light Thrust	304.00	
21	X	X	S21RD	Thrust Bearing Cover	59.30	
22	X	X		Not available on this model		
24	X	X	S24R	Non Reverse Clutch	137.00	
241	X	X		Drive Pins, Set of 2	2.00	
242	X	X	NR 20	Non Reverse Pins, Set of 4	4.20	
400	X	X		Vertical Shaft, Standard & Light Thrust, Drive Sleeve	255.00	
400	X	X		Vertical Shaft, Standard & Light Thrust, Drive Nut	276.00	
450	X	X		Vertical Spacer	17.10	
451	X	X		Vertical Under Gear Spacer	17.70	
480	X	X	3000-312	Retaining Ring	5.70	
500	X	X		Horizontal Shaft 1:1, 6:5, & Increasing Ratios	79.60	
500	X	X		Horizontal Shaft, 3:2 & 4:3 Ratios	269.00	
550	X	X		Horizontal Outer Spacer	17.70	
551	X	X		Horizontal Inner Spacer	17.70	
560	X	X	1231	Locknut Set	33.30	
600	X	X	7407BG	Thrust Bearing	166.00	
600	X		6407	Thrust Bearing , Light Thrust	80.40	
600		X	QJ309	Thrust Bearing , Light Thrust	181.00	
601	X	X	6208	Vertical Lower Bearing	28.60	
602	X	X	25821/77	Horizontal Outer Bearing	28.70	
603	X	X	25821/77	Horizontal Inner Bearing	28.70	
700	X	X	1168	Drive Nut, Obsolete	123.00	
700	X	X	1358	Drive Sleeve, Current Design	97.00	
701	X	X		Not available on this model		
702	X	X		Not available on this model		
801	X	X	1237	Oil Tube (Order with Bottom Plug)	18.10	
802	X	X	12456	Oil Seal	7.20	
803	X	X		Main Oil Line	8.00	
804	X	X	S 25	Oil Line Manifold	32.60	
804	X	X	E25W	Oil Line Manifold with Fittings	33.40	
807	X	X		Gear Oil Line	4.30	
808	X	X		Horizontal Carrier Oil Line	4.30	
809	X	X		Thrust Bearing Oil Line	4.30	
816	X	X		Not available on this model		
825	X	X	G 20	Set of Gear Case Gaskets (below S/N 231989)	6.00	
	X	X	51531	Loctite Gasket Sealant 50ml tube (S/N 231989 & above)	29.30	
910	X	X	MK1	Vertical Shaft Gear Key	1.70	
911	X	X	MK1	Horizontal Shaft Gear Key	1.70	
912	X	X	MK2	Horizontal Shaft Gear Key	1.10	
920	X	X		Not available on this model	0.00	
	X	X		Labor, Oil, & Paint; Repair or Ratio Changes, Net	407.00	

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	5:6	3:4	2:3	4:7	1:2	1:3
20 & 30	356.00	523.00	730.00	492.00	658.00	547.00	984.00

Decreasing Ratios

Model	6:5	4:3	3:2	2:1			
20 & 30	523.00	730.00	492.00	547.00			

FOR HEAVY THRUST (SH) OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
 MINIMUM ORDER VALUE - \$100.00 NET.

SOME PART NUMBERS DETERMINED BY RATIO AND/OR OPTIONAL FEATURES. ALWAYS
 PROVIDE SERIAL NUMBER OF DRIVE WHEN ORDERING PARTS FOR VERIFICATION.



Prices effective 09/01/2009. Subject to Change without Notice

Model 40 Parts Price List			
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION			
Ref. No.	Part No.	Description	Price
10	J10F	Gear Case, 12" BD	830.00
10	J10FX	Gear Case, 16-1/2" BD	830.00
11	J11A	Cover	98.60
12	J12B1	Thrust Bearing Carrier	182.00
15	J15D	Horizontal Carrier	276.00
15	J15DS	Short Horizontal Carrier, 4:3, 3:2, 7:4, 2:1 & 3:1 Ratios	385.00
16	J16A	Oil Seal Plate	51.40
17	J17EW	Bottom Plug With Oil Tube	64.40
	E18	Inspection Plate (Not Shown)	18.50
19	J19E	Oil Screw	61.90
20	J20	Thrust Bearing Bushing	64.80
21	J21RB	Thrust Bearing Cover	64.90
22		Not available on this model	
24	J24R	Non Reverse Clutch	158.00
241		Drive Pins, Set of 2	2.30
242	NR 40	Non Reverse Pins, Set of 4	4.60
400		Vertical Shaft, Standard & Light Thrust, Drive Sleeve	288.00
400		Vertical Shaft, Standard & Light Thrust, Drive Nut	366.00
450		Vertical Spacer	18.50
451		Vertical Under Gear Spacer	20.50
480	3000-393	Retaining Ring	7.30
500	2258	Horizontal Shaft	125.00
550		Horizontal Outer Spacer	20.50
551		Horizontal Inner Spacer	20.50
560	2230	Locknut Set	34.30
600	6312	Thrust Bearing, Light Thrust	110.00
600	7312BG	Thrust Bearing, Standard Thrust	159.00
601	6211	Vertical Lower Bearing	49.60
602	M802011/48	Horizontal Outer Bearing	27.40
603	M802011/48	Horizontal Inner Bearing	27.40
700	2124	Drive Nut, Obsolete	210.00
700	2381	Drive Sleeve, Current Design	102.00
701		Not available on this model	
702		Not available on this model	
801	7075-2	Oil Tube (Order with Bottom Plug)	19.10
802	15141	Oil Seal	8.05
803		Main Oil Line	8.00
804	S 25	Oil Line Manifold	32.60
804	E25W	Oil Line Manifold with Fittings	33.40
807		Gear Oil Line	4.30
808		Horizontal Carrier Oil Line	4.30
809		Thrust Bearing Oil Line	4.30
816	2255	Cooling Coil	79.00
825	GC 40	Complete Set of Gaskets (below S/N 231989)	13.80
	51531	Loctite Gasket Sealant 50ml tube (S/N 231989 and above)	29.30
910	MK3	Vertical Shaft Gear Key	1.70
911	MK3	Horizontal Shaft Gear Key	1.70
912	MK10	Horizontal Shaft Key	1.70
920		Not available on this model	
	P1030-4	Oil Sight Glass	11.80
		Labor, Oil, & Paint; Repair or Ratio Changes, Net	497.00

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	5:6	3:4	2:3	4:7	1:2	1:3
40	392.00	523.00	721.00	589.00	710.00	559.00	1030.00

Decreasing Ratios

Model	6:5	4:3	3:2	7:4	2:1	5:2	3:1
40	523.00	721.00	589.00	710.00	559.00	1070.00	1070.00

FOR HEAVY THRUST (SH) OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
MINIMUM ORDER VALUE - \$100.00 NET.

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Model 60A and 80A Parts Price List					
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION					
Ref. No.	Model 60A	Model 80A	Part No.	Description	Price
10	X	X	P10D	Gear Case	1050.00
11	X	X	P11B	Cover	142.00
12	X		P12	Thrust Bearing Carrier	210.00
12		X	P12AR	Thrust Bearing Carrier	210.00
12	X		P12AR	Thrust Bearing Carrier, Light Thrust	210.00
12		X	P12SR	Thrust Bearing Carrier, Light Thrust	363.00
15	X		P13TA	Horizontal Carrier	300.00
15	X		P13TS	Short Horizontal Carrier, 8:5, 2:1, & 3:1 Ratios	482.00
15		X	P14TA	Horizontal Carrier	300.00
15		X	P14TS	Short Horizontal Carrier, 5:2, 2:1, & 3:1 Ratios	482.00
16	X		P16D	Oil Seal Plate	52.10
16		X	P16TFS	Oil Seal Plate	53.20
17	X	X	P17EW	Bottom Plug With Oil Tube	65.20
	X	X	E18	Inspection Plate (Not Shown)	18.50
19	X	X	P19E	Oil Screw	60.20
20		X		Not available on this model	
21	X		P21RDH	Thrust Bearing Cover	106.00
21		X	P21RBH	Thrust Bearing Cover	121.00
21	X		P21RBH	Thrust Bearing Cover, Light Thrust	121.00
21		X	P21RDH	Thrust Bearing Cover, Light Thrust	106.00
22	X	X	E22	Cover Plug	11.30
24	X	X	P24R-1	Non Reverse Clutch	161.00
241	X	X		Drive Pins, Set of 2	5.20
242	X	X	NR60 or NR80	Non Reverse Pins, Set of 4	10.50
400		X	3765-1	Vertical Shaft, Standard Thrust	276.00
400	X	X		Vertical Shaft, Light Thrust	276.00
450	X	X		Vertical Spacer	19.90
451	X	X		Vertical Under Gear Spacer	17.20
480	X	X	3000-433	Retaining Ring	8.30
500	X		3391	Horizontal Shaft	134.00
500		X	3392	Horizontal Shaft	134.00
500	X	X		Horizontal Shaft, 8:5, 7:4, 2:1, & 3:1 Ratios	589.00
550	X	X		Horizontal Outer Spacer	17.20
551	X	X		Horizontal Inner Spacer	17.20
560	X		2230	Locknut Set	34.30
560		X	3268	Locknut Set	50.50
600	X		7312	Thrust Bearing	159.00
600		X	7412	Thrust Bearing	397.00
600	X		6412	Thrust Bearing, Light Thrust	376.00
600		X	2-7312	Thrust Bearing, Light Thrust	318.00
601	X	X	6212	Vertical Lower Bearing	57.60
602	X		HM804810/40	Horizontal Outer Bearing	88.70
602		X	JHM807012/45	Horizontal Outer Bearing	78.20
603	X		HM804810/48	Horizontal Inner Bearing	56.50
603		X	HM807010/46	Horizontal Inner Bearing	65.20
700	X	X	3841	Drive Sleeve	83.40
701	X	X	MK5	Drive Sleeve Key	1.50
702	X	X	N-11	Drive Sleeve Locknut	9.60
801	X	X	7075-3	Oil Tube (Order with Bottom Plug)	20.80
802	X		15141	Oil Seal	8.05
802		X	18733	Oil Seal	11.50
803	X	X		Main Oil Line	8.00
804	X	X	S 25	Oil Line Manifold	32.60
804	X	X	E25W	Oil Line Manifold with Fittings	33.40
807	X	X		Gear Oil Line	4.30
808	X	X		Horizontal Carrier Oil Line	4.30
809	X	X		Thrust Bearing Oil Line	4.30
816	X	X	3353	Cooling Coil	114.00
825	X	X	GC 60 or GC 80	Complete Set of Gaskets (below S/N 231989)	13.50
	X	X	51531	Loctite Gasket Sealant 50ml tube (S/N 231989 and up)	29.30
910	X	X	MK5	Vertical Shaft Gear Key	1.50
911	X	X	MK5	Horizontal Shaft Gear Key	1.50
912	X	X	MK10	Horizontal Shaft Key	1.70
920				Not available on this model	
	X	X	401100	CR v seal for S60A thru S125A	20.80
	X			Labor, Oil & Paint; Repair or Ratio Changes, Net	559.00
		X		Labor, Oil & Paint; Repair or Ratio Changes, Net	612.00

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	10:11	5:6	4:5	3:4	2:3	5:8	4:7	1:2	2:5	1:3
60A & 80A	435.00	551.00	551.00	668.00	812.00	577.00	1100.00	862.00	820.00	1540.00	1570.00

Decreasing Ratios

Model	11:10	6:5	5:4	4:3	3:2	8:5	7:4	2:1	5:2	3:1	9:4
60A & 80A	551.00	551.00	551.00	551.00	577.00	1100.00	1140.00	1050.00	1050.00	1210.00	1050.00

FOR HEAVY THRUST (SH) OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
 MINIMUM ORDER VALUE - \$100.00 NET.

SOME PART NUMBERS DETERMINED BY RATIO AND/OR OPTIONAL FEATURES. ALWAYS PROVIDE SERIAL NUMBER OF DRIVE WHEN ORDERING PARTS FOR VERIFICATION.



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Model 100A and 125A Parts Price List						
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION						
Ref. No.	Model 100A	Model 125A	Part No.	Description	Price	
10	X	X	P10D	Gear Case	1050.00	
11	X	X	P11B	Cover	142.00	
12	X		P12AR	Thrust Bearing Carrier	210.00	
12		X	P12SR	Thrust Bearing Carrier	363.00	
12	X	X	P12SR	Thrust Bearing Carrier, Light Thrust	363.00	
15	X		P14TA	Horizontal Carrier	300.00	
15	X		P14TS	Short Horizontal Carrier, 5:2, 2:1, & 3:1 Ratios	482.00	
15		X	P15TA	Horizontal Carrier	349.00	
16	X	X	P16TFS	Oil Seal Plate	53.20	
17	X	X	P17EW	Bottom Plug With Oil Tube	65.20	
	X	X	E18	Inspection Plate (Not Shown)	18.50	
19	X	X	P19E	Oil Screw	60.20	
20				Not available on this model		
21	X		P21RBH	Thrust Bearing Cover	121.00	
21		X	P21RDH	Thrust Bearing Cover	106.00	
21	X	X	P21RDH	Thrust Bearing Cover, Light Thrust	106.00	
22	X	X	E22	Cover Plug	11.30	
24	X	X	P24R-1	Non Reverse Clutch	161.00	
241	X	X		Drive Pins, Set of 2	5.20	
242	X	X	NR 100	Non Reverse Pins, Set of 4	10.50	
400	X		3765-1	Vertical Shaft, Standard Thrust	276.00	
400		X	3765-4	Vertical Shaft, Standard Thrust	276.00	
400	X	X	3765-4	Vertical Shaft, Light Thrust	276.00	
450	X	X		Vertical Spacer	19.90	
451	X	X		Vertical Under Gear Spacer	17.20	
480	X	X	3000-433	Retaining Ring	8.30	
500	X		3392	Horizontal Shaft	134.00	
500		X	3267	Horizontal Shaft	134.00	
500	X			Horizontal Shaft, 5:2, 2:1, & 3:1 Ratios	589.00	
550	X	X		Horizontal Outer Spacer	17.20	
551	X	X		Horizontal Inner Spacer	17.20	
560	X	X	3268	Locknut Set	50.50	
600	X		7412BG	Thrust Bearing	397.00	
600		X	2-7312	Thrust Bearing	318.00	
600	X	X	2-7312	Thrust Bearing, Light Thrust	318.00	
601	X	X	6212	Vertical Lower Bearing	57.60	
602	X		JHM807012/45	Horizontal Outer Bearing	78.20	
602		X	HM807010/46	Horizontal Outer Bearing	65.20	
603	X		HM807010/46	Horizontal Inner Bearing	65.20	
603		X	5535/5566	Horizontal Inner Bearing	242.00	
700	X	X	3841	Drive Sleeve	83.40	
701	X	X	MK5	Drive Sleeve Key	1.50	
702	X	X	N-11	Drive Sleeve Locknut	9.60	
801	X	X	7075-3	Oil Tube (Order with Bottom Plug)	20.80	
802	X	X	18733	Oil Seal	11.50	
803	X	X		Main Oil Line	8.00	
804	X	X	S 25	Oil Line Manifold	32.60	
804	X	X	E25W	Oil Line Manifold with Fittings	33.40	
807	X	X		Gear Oil Line	4.30	
808	X	X		Horizontal Carrier Oil Line	4.30	
809	X	X		Thrust Bearing Oil Line	4.30	
816	X	X	3353	Cooling Coil	114.00	
825	X	X	GC 100 or GC 125A	Complete Set of Gaskets (below S/N 231989)	13.50	
	X	X	51531	Loctite Gasket Sealant 50ml tube (S/N 231989 & above)	29.30	
910	X	X	MK5	Vertical Shaft Gear Key	1.50	
911	X	X	MK5	Horizontal Shaft Gear Key	1.50	
912	X	X	MK10	Horizontal Shaft Key	1.70	
920				Not available on this model		
	X	X	401100	CR v seal for S60A thru S125A	20.80	
	X	X	P1030-4	Oil Sight Glass	11.80	
	X			Labor, Oil & Paint; Repair or Ratio Changes, Net	612.00	
		X		Labor, Oil & Paint; Repair or Ratio Changes, Net	646.00	

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	10:11	5:6	4:5	3:4	2:3	5:8	4:7	1:2	2:5
100A	517.00	551.00	551.00	668.00	853.00	730.00	1100.00	862.00	820.00	1540.00
125A	517.00	551.00	551.00	668.00	853.00	730.00		862.00	820.00	

Decreasing Ratios

Model	11:10	6:5	5:4	4:3	3:2	8:5	7:4	2:1	5:2	3:1	9:4
100A	551.00	551.00	551.00	551.00	577.00	1100.00	1140.00	1050.00	1060.00	1210.00	1050.00
125A	551.00	551.00	551.00	551.00	577.00						

FOR HEAVY THRUST (SH) OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
 MINIMUM ORDER VALUE - \$100.00 NET.

SOME PART NUMBERS DETERMINED BY RATIO AND/OR OPTIONAL FEATURES. ALWAYS PROVIDE
 SERIAL NUMBER OF DRIVE WHEN ORDERING PARTS FOR VERIFICATION.



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Model 200A Parts Price List			
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION			
Ref. No.	Part No.	Description	Price
10	M10F	Gear Case	1440.00
11	M11B	Cover	149.00
12	M12	Thrust Bearing Carrier, Standard or Light Thrust	302.00
15	M13TF	Horizontal Carrier, Speed Increasing, 1:1 & 11:10 Ratios	629.00
15	M13STF	Horizontal Carrier, Speed Decreasing, Except 11:10 Ratio	629.00
16	M16B	Oil Seal Plate	81.30
17	M17BW	Bottom Plug With Oil Tube	73.00
	E18	Inspection Plate (Not Shown)	18.50
19	M19B	Oil Screw	87.70
20		Not available on this model	
21	M21RDH	Thrust Bearing Cover, Standard or Light Thrust	243.00
22	E22	Cover Plug	11.30
24	M24R-1	Non Reverse Clutch	364.00
241		Drive Pins, Set of 2	7.20
242	NR 200	Non Reverse Pins, Set of 4	31.80
400	5853	Vertical Shaft, Standard or Light Thrust	477.00
450		Vertical Spacer	34.90
451		Vertical Under Gear Spacer	25.10
480	3000-550	Retaining Ring	29.70
500	5262	Horizontal Shaft, Increasing, 1:1, & 11:10 Ratios	250.00
500	5261	Horizontal Shaft, Decreasing	250.00
500	5383	Horizontal Shaft, 8:5 Ratio	524.00
500	5813	Horizontal Shaft, 7:4 Ratio	711.00
500	5345	Horizontal Shaft, 5:2 Ratio	524.00
500	5265	Horizontal Shaft, 2:1 Ratio	551.00
500	5339	Horizontal Shaft, 3:1 Ratio	593.00
550		Horizontal Outer Spacer	25.60
551		Horizontal Inner Spacer	25.60
560	5237	Locknut Set	74.60
600	2-7315BG	Thrust Bearing, Standard or Light Thrust	682.00
601	6216	Vertical Lower Bearing	115.00
602	632/642	Horizontal Outer Bearing	228.00
603	H414210/49	Horizontal Inner Bearing	123.00
700	5411	Drive Sleeve	159.00
701	MK6	Drive Sleeve Key	1.70
702	AN-15	Drive Sleeve Locknut	23.90
801	7075-4	Oil Tube (Order with Bottom Plug)	27.60
802	24370	Oil Seal	18.30
803		Main Oil Line	8.00
804	S 25	Oil Line Manifold	32.60
804	E25W	Oil Line Manifold with Fittings	33.40
807		Gear Oil Line	4.30
808		Horizontal Carrier Oil Line	4.30
809		Thrust Bearing Oil Line	4.30
816	5377	Cooling Coil	190.00
825	GC 200	Complete set of Gaskets (below S/N 231989)	17.90
	51531	Loctite Gasket Sealant 50ml tube (S/N 231989 & above)	29.30
910	MK6	Vertical Shaft Gear Key	1.70
911	MK6	Horizontal Shaft Gear Key	1.70
912	MK15	Horizontal Shaft Key	5.40
920		Not available on this model	
	P1030-4	Oil Sight Glass	11.80
		Labor, Oil & Paint; Repair or Ratio Changes, Net	752.00

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	10:11	5:6	4:5	3:4	2:3	4:7	1:2	4:9	2:5	1:3
200A	791.00	977.00	1190.00	1190.00	1250.00	1190.00	1810.00	1820.00	2430.00	1930.00	2270.00

Decreasing Ratios

Model	11:10	6:5	5:4	4:3	3:2	8:5	7:4	2:1	5:2	3:1
200A	977.00	1190.00	1190.00	1190.00	1190.00	1560.00	1560.00	1560.00	1860.00	1810.00

FOR HEAVY THRUST (SH) OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
 MINIMUM ORDER VALUE - \$100.00 NET.

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Model 150A Parts Price List			
STANDARD DRIVE, TYPE S OR SL, FIGURE 1 ROTATION			
Ref. No.	Part No.	Description	Price
10	P10M	Gear Case	1050.00
11	P11B	Cover	142.00
12	P12S2M	Thrust Bearing Carrier, Standard or Light Thrust	394.00
15	P15M	Horizontal Carrier	445.00
15	P15MS	Short Horizontal Carrier, 7:4, 2:1 & 5:2 Ratios	523.00
16	M16B	Oil Seal Plate	81.30
17	P17MW	Bottom Plug With Oil Tube	76.80
	E18	Inspection Plate (Not Shown)	18.50
19	P19M	Oil Screw	96.00
20		Not available on this model	
21	P21RMH	Thrust Bearing Cover, Standard or Light Thrust	194.00
22	E22	Cover Plug	11.30
24	P24RM	Non Reverse Clutch	237.00
241		Drive Pins, Set of 2	5.20
242	NR125	Non Reverse Pins, Set of 4	14.60
400	3465-3	Vertical Shaft, Standard or Light Thrust	492.00
450		Vertical Spacer	34.90
451		Vertical Under Gear Spacer	24.30
480	3000-500	Retaining Ring	11.20
500	3464	Horizontal Shaft	199.00
500		Horizontal Shaft, 7:4, 2:1, 5:2, & 3:2 Ratios	427.00
550		Horizontal Outer Spacer	24.30
551		Horizontal Inner Spacer	24.30
560	5237	Locknut Set	74.60
600	2-7315BG	Thrust Bearing, Standard or Light Thrust	682.00
601	6215	Vertical Lower Bearing	86.80
602	JH211710/49	Horizontal Outer Bearing	86.30
603	JH211710/49	Horizontal Inner Bearing	86.30
700	P700M	Drive Sleeve	133.00
701	MK5	Drive Sleeve Key	1.50
702	N-14	Drive Sleeve Locknut	15.70
801	7075-7	Oil Tube (Order with Bottom Plug)	23.40
802	24370	Oil Seal	18.30
803		Main Oil Line	8.00
804	S 25	Oil Line Manifold	32.60
804	E25W	Oil Line Manifold with Fittings	33.40
807		Gear Oil Line	4.30
808		Horizontal Carrier Oil Line	4.30
809		Thrust Bearing Oil Line	4.30
816	3353	Cooling Coil	114.00
825	GC 150A	Complete Set of Gaskets (S/N below S/N 231989)	15.40
	51531	Loctite Gasket Sealant 50ml tube (S/N 231989 & above)	29.30
910	MK6	Vertical Shaft Gear Key	1.70
911	MK6	Horizontal Shaft Gear Key	1.70
912	MK15	Horizontal Shaft Key	5.40
920		Not available on this model	
	P1030-4	Oil Sight Glass	11.80
		Labor, Oil & Paint; Repair or Ratio Changes, Net	646.00

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	10:11	5:6	4:5	3:4	2:3	4:7	1:2
150A	791.00	977.00	1040.00	1140.00	1040.00	1140.00	1560.00	1560.00

Decreasing Ratios

Model	11:10	6:5	5:4	4:3	3:2	7:4	2:1	5:2
150A	977.00	1040.00	1040.00	1040.00	1040.00	1560.00	1560.00	1560.00

FOR HEAVY THRUST (SH) OR SPECIAL ROTATION PARTS, CONTACT FACTORY.
 MINIMUM ORDER VALUE - \$100.00 NET.

SOME PART NUMBERS DETERMINED BY RATIO AND/OR OPTIONAL FEATURES. ALWAYS
 PROVIDE SERIAL NUMBER OF DRIVE WHEN ORDERING PARTS FOR VERIFICATION.



Post Office Box 1789
 Amarillo, Texas 79105
 2401 Sundown Lane (79118)
 Ph. 806 622 1273
 Fax 806 622 3258

Prices effective 09/01/2009. Subject to Change without Notice

Model 250, 300, & 350 Parts Price List					
STANDARD DRIVE, TYPE S, FIGURE 1 ROTATION					
Ref. No.	Model 250	Model 300 & 350	Part No.	Description	Price
10	X	X	M10F	Gear Case	1440.00
11	X	X	M11B	Cover	149.00
12	X	X	M12T	Thrust Bearing Carrier	361.00
15	X	X	M15T	Horizontal Carrier, Speed Increasing, Except 10:11 and 4:5	707.00
15	X	X	M15TS	Horizontal Carrier, Speed Decreasing, 1:1, 10:11, & 4:5	743.00
16	X	X	L16A	Oil Seal Plate	114.00
17	X	X	M17TW	Bottom Plug With Oil Tube	98.60
	X	X	E18	Inspection Plate (Not Shown)	18.50
19	X	X	M19T	Oil Screw	132.00
20				Not available on this model	
21	X	X	M21T	Thrust Bearing Cover	265.00
22	X	X	E22	Cover Plug	11.30
24	X	X	M24R-1	Non Reverse Clutch	364.00
241	X	X		Drive Pins, Set of 2	7.60
242	X	X	NR 250	Non Reverse Pins, Set of 4	31.80
400	X	X	5590	Vertical Shaft, Increasing, 1:1, & 11:10 Ratios	637.00
400	X	X	5627	Vertical Shaft, Decreasing Ratios	866.00
450	X	X		Vertical Spacer	71.80
451	X	X		Vertical Under Gear Spacer	91.20
480	X	X	M40T	Cup Adjustment Plate	72.10
500	X	X	5594	Horizontal Shaft, 1:1, 10:11 & 11:10 Ratios	438.00
500	X	X	5598	Horizontal Shaft, 6:5, 4:3, 3:2, & 5:4 Ratios	438.00
500	X	X	5612	Horizontal Shaft, 2:1 Ratio	711.00
500	X	X	5667	Horizontal Shaft, 3:1 Ratio	711.00
500	X	X	5636	Horizontal Shaft, 5:2 Ratio	711.00
500	X	X	5741	Horizontal Shaft, 7:4 Ratio	711.00
500	X	X	5599	Horizontal Shaft, 4:7, 2:3, & 3:4 Ratios	711.00
550	X	X		Horizontal Outer Spacer	55.10
551	X	X		Horizontal Inner Spacer	55.10
560	X	X	6217	Locknut Set	166.00
561	X	X	AN17/W17	Horizontal Gear Retainer	32.80
600	X	X	HM926710/40	Thrust Bearing	720.00
601	X	X	JHM516810/49	Vertical Lower Bearing	160.00
602	X	X	742/749	Horizontal Outer Bearing	142.00
603	X	X	6535/6580	Horizontal Inner Bearing	176.00
700	X	X	5585	Drive Sleeve	190.00
701	X	X	MK14	Drive Sleeve Key	11.90
702	X	X	AN16	Drive Sleeve Locknut	28.50
801	X	X	7075-12	Oil Tube (Order with Bottom Plug)	29.50
802	X	X	29384	Oil Seal	30.90
803	X	X		Main Oil Line	8.00
804	X	X	S 25	Oil Line Manifold	32.60
804	X	X	E25W	Oil Line Manifold with Fittings	33.40
807	X	X		Gear Oil Line	4.30
808	X	X		Horizontal Carrier Oil Line	4.30
809	X	X		Thrust Bearing Oil Line	4.30
816	X		5377	Cooling Coil	190.00
816		X	FP5X12-14/AMA	Heat Exchanger	821.00
825	X	X	GC 250	Complete Set of Gaskets (below S/N 231989)	18.00
	X	X	51531	Loctite Gasket Sealant 50ml tube (S/N 231989 & above)	29.30
910	X	X	MK12	Vertical Shaft Gear Key	3.00
911	X	X	MK20	Horizontal Shaft Gear Key	7.60
912	X	X	MK16	Horizontal Shaft Key	3.70
920	X	X	AN16	Oil Screw Locknut	28.50
	X	X	P1030-4	Oil Sight Glass	11.80
	X	X	SM 300	Shims	35.80
	X			Labor, Oil & Paint; Repair or Ratio Changes, Net	787.00
		X		Labor, Oil & Paint; Repair or Ratio Changes, Net	857.00

Gear Set Prices: Gear Sets Sold in Sets Only

Increasing Ratios

Model	1:1	10:11	5:6	4:5	3:4	2:3	4:7	1:2
250/300	1660.00	2650.00	1910.00	2860.00	2860.00	2650.00	2650.00	3030.00
350	1660.00	2650.00	1910.00	2860.00	2860.00	2650.00		

Decreasing Ratios

Model	11:10	6:5	5:4	4:3	3:2	8:5	7:4	2:1	5:2	3:1	9:4
250/300	2650.00	1980.00	1980.00	1980.00	1980.00	3040.00	2470.00	2190.00	1940.00	2280.00	2430.00
350	2650.00	1980.00	1980.00	1980.00	1980.00		2470.00	2190.00	1940.00	2280.00	2430.00

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Prices effective 09/01/2009. Subject to Change without Notice

Combination Part Prices

Ref No.	Description	20 & 30		40		60A		80A, 100A, & 125A	
		Part No.	Price	Part No.	Price	Part No.	Price	Part No.	Price
12	Thrust Bearing Carrier	S12S	331.00	J12S	459.00	P12SRC	394.00	P12S2	394.00
20	Thrust Bearing Bushing	Not Used		J20S	135.00	Not Used		Not Used	
21	Thrust Bearing Cover	S1121R	421.00	J2321	276.00	P21N	234.00	P21N	234.00
400	Vertical Shaft		525.00		551.00		523.00		523.00
600	Thrust Bearings	2-7407BG	332.00	2-7312BG	318.00	2-7312BG	318.00	2-7412BG	794.00
702	Drive Sleeve Locknut	N-07	4.30	2243	111.00	N-11	9.60	N-11	9.60
724	Sliding Clutch	1183	276.00	2248	308.00	3293	361.00	3293	361.00
736	Non-Reverse Pins, Set	NR C20	4.20	NR C40	4.60	NR C60	10.50	NR C80	10.50
756	Drive Sleeve	1212	276.00	2241	302.00	3290	347.00	3290	347.00
757	Drive Sleeve Cover	1213	331.00	2242	331.00	3291	396.00	3291	396.00
758	Bearing Bushing	1214	196.00	2244	210.00	3294	222.00	3294	222.00
769	Retaining Ring, Outer	3000-281	4.50	3000-334	7.30	3000-393	7.30	3000-393	7.30
770	Retaining Ring, Inner	3100-137	0.60	3100-177	0.80	3100-215	2.90	3100-215	2.90
792	Gib Key		3.00		5.10		3.00		3.00
6200Z	Steady Bearing	6207-2RS	37.90	6209-2RS	49.40	6211-2RS	78.60	6211-2RS	78.60

Ref No.	Description	150A		200A		250, 300, & 350	
		Part No.	Price	Part No.	Price	Part No.	Price
12	Thrust Bearing Carrier	P12C	425.00	M12SB	586.00		
20	Thrust Bearing Bushing	Not Used		Not Used		5643	496.00
21	Thrust Bearing Cover	P21NC	352.00	M21C	459.00	M21TC	492.00
400	Vertical Shaft		537.00		828.00		1030.00
600	Thrust Bearings	2-7315BG	682.00	2-7415BG	1652.00		
702	Drive Sleeve Locknut	N-14	15.70	AN-15	23.90	AN-16	28.50
724	Sliding Clutch	3468	474.00	5274	492.00	5647	719.00
736	Non-Reverse Pins, Set	NR C150A	31.80	NR C200	31.80	NR C250	31.80
756	Drive Sleeve	3689	652.00	5271	772.00	5644	772.00
757	Drive Sleeve Cover	3690	613.00	5272	864.00	5645	756.00
758	Bearing Bushing	3469	235.00	5273	261.00	5646	668.00
769	Retaining Ring, Outer	3000-433	8.30	3000-475	41.40	3000-500	11.20
770	Retaining Ring, Inner	3100-237	5.10	3100-275	8.00	5100-293	9.60
792	Gib Key		3.00		6.10		6.10
6200Z	Steady Bearing	6212-2RS	80.70	6214-2RS	108.00	6215-2RS	156.00

FOR HEAVY THRUST, SOLID SHAFT, AUTOMATIC COMBINATION
OR SPECIAL ROTATION PARTS, CONTACT FACTORY
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PROVIDE SERIAL NUMBER OF DRIVE SHEN ORDERING PARTS FOR VERIFICATION.